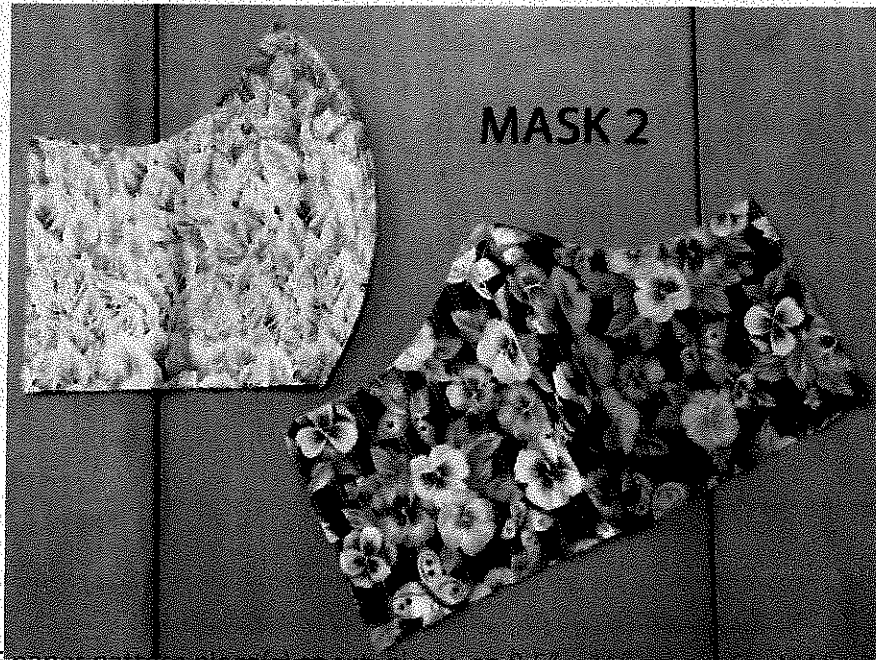


## Step 1: Pattern, Cut, Center Seam



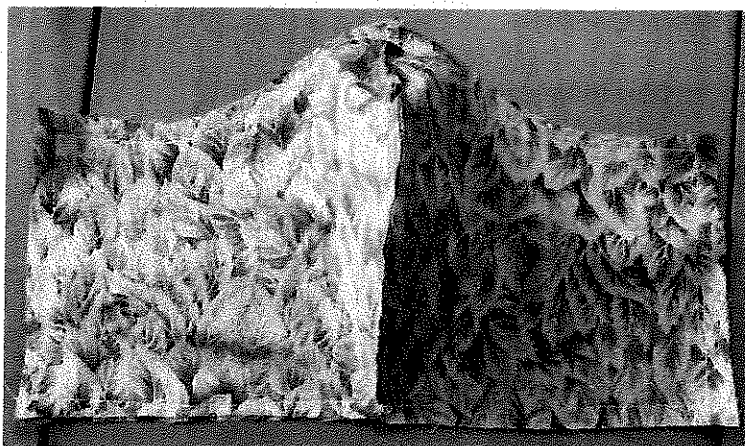
Print out PDF paper pattern piece(s) at actual size on 8.5" x 11" paper. For MASK 2, print either "Mask 2 reg size pattern" or "Mask 2 large pattern" or "Mask 2 child pattern". It just has one piece. Cut out the paper pattern pieces.

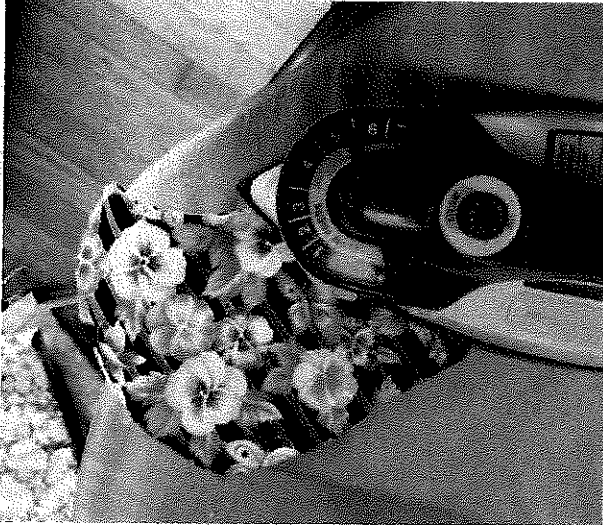
Fold your fabrics right sides together.

Pin pattern piece to folded fabrics (outer and lining). Cut 4.

Sew center curves of outer layers, right sides together. Sew center curves of lining layers, right sides together. Clip the curved seam at about  $\frac{1}{2}$ " intervals but not down to the seam.

## Step 2: MASK 2 Instructions





For MASK 2 (easier, no pocket)

Pin right sides of outer and lining layers facing each other. Sew all the way around the edge, except for a 1.5" gap on the bottom edge. Turn right side out and press.

Note - the pointy end of an ironing board is the perfect size and shape to press these masks on.

Sew the wire channel, 1/2" down from edge and 2" to each side of the center seam. See picture.

Slide the wire through the turning hole, into the wire channel. Stitch the ends of the channel closed so it won't move around when washed.

Top stitch 1/8" around the entire mask, closing up the turning hole as you do. Be careful of the wire. You can skip that section of top stitching if there isn't enough room to go above the wire.

Lay mask with lining side up on table and fold 1" of each end of the mask toward the center. Pin and sew, making the elastic channels.

*See Step 4 of MASK 1 for how to thread the elastic.*

# Mask Production 2020

May be worn alone or over an N95 for isolation precautions to extend N95 use when appropriate during a severe shortage of available PPE. Intended for reuse after laundering, if N95 is visibly soiled, it must be discarded.

## Materials

OR linens or other breathable water repellent fabric

Pins

1/4" or 3/8" wide Elastic - white or black

Thimbles

Fabric Scissors

Heavy paper for patterns: 9" x 15" & attached mask pattern

Cardboard - optional (\*\*tip: use a 9.5" piece of cardboard to loop around 10-15 times to cut all at once to produce 20-30, 9.5" pieces)

Sewing Machine

Thread

**PREP - Estimated time 3 minutes per unit**

### Station 1: Cutting

Cut a rectangular 9" x 15" base paper pattern

Fold fabric in 4 layers

Lay 9" x 15" base pattern on top of 4-layer fabric

Cut around the base pattern

### Station 2: Pinning

Take 2 cut sheets and fold in half to make 4 layers

Cut mask pattern per attached sample (8.19 x 5.4")

Pin mask pattern to cut 4-layer fabric using 4 pins around the outside

### Station 3: Cutting

Cut the fabric for the mask pattern

### Station 4: Finishing

Remove pins and paper pattern from cut fabric

Separate 4 fabric pieces into 2 sections of 2 layers of fabric each

Pin 2 piece sections around curved edge vertically, every 2"

### Station 5: Elastic

Cut elastic into (2) 9.5" sections.

Insert (1) elastic into each 2-piece pinned section through the flatter open edge (opposite from the edge that is pinned)

Check to be sure elastic is not twisted inside the section. Once elastic strip is inserted into the opening and placed

flat in a U shape, center the new elastic ear loop and pin down each end of the elastic strip 2" apart - EVEN with the edge of the fabric (\*\*tip: create a 2" line on your table as a guide")

Use your completed 2-piece section as a guide for the other section to keep ear loops even

Place a single pin through middle of the 2 sections to make one unit, ready for sewing

### Station 6: Quality Control

Examine product and correct any defects before advancing to sewing

### Station 7: Distribution

Count and log mask units before issuing for sewing distribution. Record the name of the person picking up inventory. Ensure timely turnaround time of assigned masks, and do not over allocate to a single sewing resource.

## SEWING - Estimated time 7 minutes per unit

Unpin the 2 sections pinned together

Place one 2 piece section on the machine and prepare to sew the edge with the elastic ends

Place machine on a zigzag stitch and sew along the entire edge

Line up second 2-piece section, place on the machine and sew the edge with elastic ends

Remove from the machine and take out the pins

Turn both sections inside out

For each section, sew a straight stitch on the same edge for extra stability for the elastic, ensuring the elastic is caught in the stitch

Place one section directly on top of the other section, line up directly on top of the other and prepare for sewing

Using a 5/8" seam for a regular size N95 and a 1/2" seam for a small N95, zigzag stitch down the section that will be over the nose part of the mask, making sure all pieces are getting caught in the stitch

Backstitch to finish and cut loose threads

Open completed mask

Trim up any frays

Examine product and correct any defects

*This information is provided for your independent evaluation. Neither the materials nor design of these masks has been reviewed or approved by the FDA or any other regulatory agency. Each institution must make its own independent determination as to whether the masks are suitable for any particular purpose.*



Materials needed: 2 square pieces of fabric

2 square pieces of batting ½' smaller than fabric (cotton without skim, no wool!)

Cotton thread

Sew batting to wrong side of fabric using two diagonal lines – this gives you the two halves of the bowl buddy

Sew darts into all 4 sides of the two halves

Snip darts

Sew two halves together – right sides together – leaving about a 3" opening

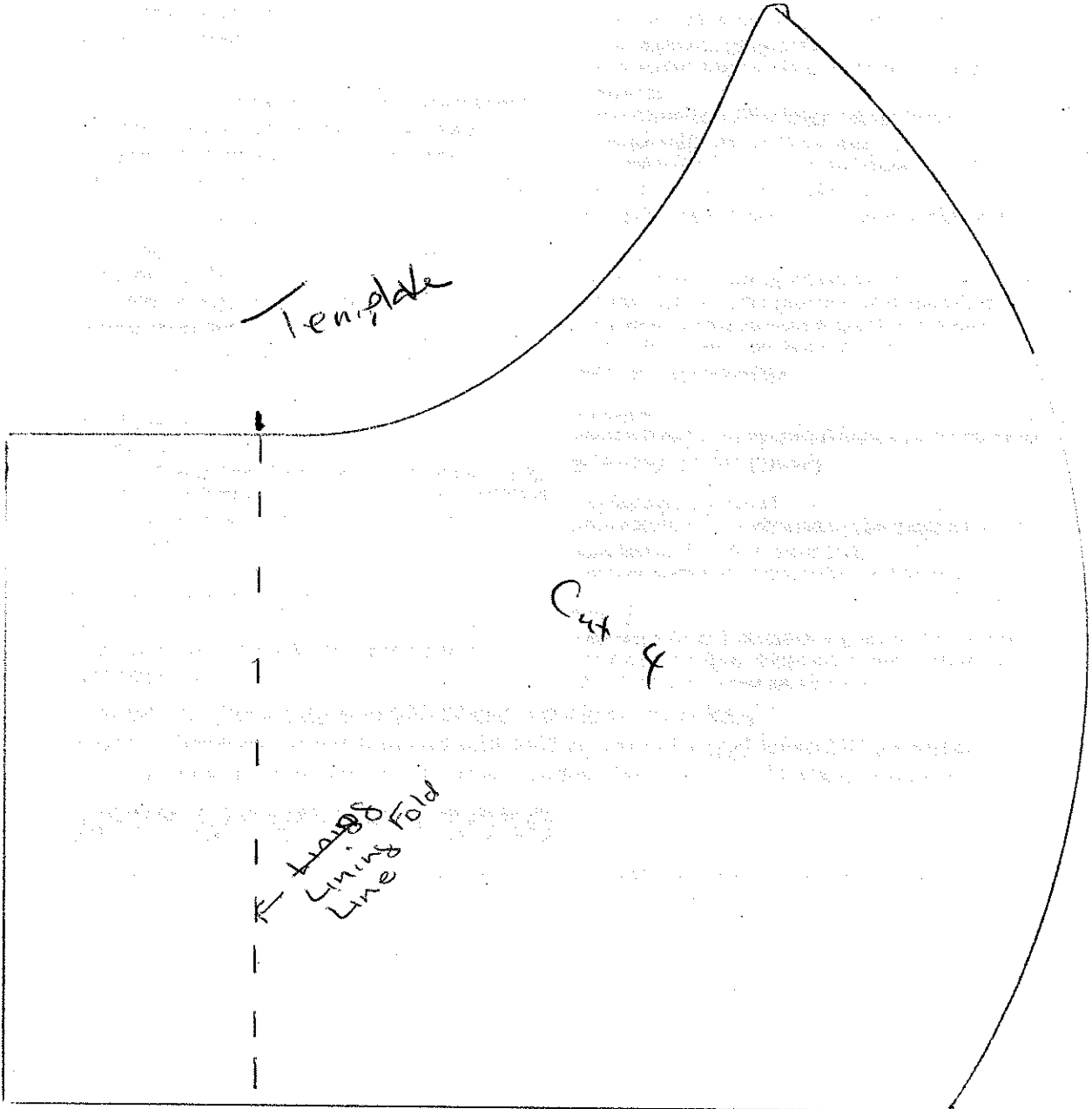
Snip off corners

Turn right side out

Turn in sides of opening and press

Top stitch around the outside edge (optional)

Sew a square in the bottom to form a base (optional)



Template

Cut

Lining & Fold Line